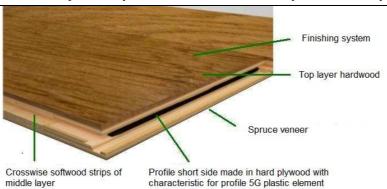
TECHNICAL SPECIFICATION

Manufacturer: BALTIC WOOD S.A.

PRODUCT DESCRIPTION: Multilayer Parquet Elements - Oak Unique 1R Transparent Eco Oil



1. MATERIAL (Components and specification)

Multilayer parquet elements: top layer - oak, middle layer - crosswise softwood strips, bottom layer - spruce veneer.

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Pattern of surface	1-row strip (full plank)	
Finishing	Transparent Eco Oil	
	Finished with 2 layers of transparent natural oil Gloss: 3-6 GU	

Connection: BALTIC LOC® 5G

2. DIMENSIONS:

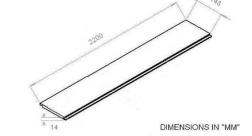
Dimensions of ready product:

- length	2200 mm	+/- 1,0 mm
- width	148 mm	+/- 0,2 mm
- thickness	14 mm	+/- 0,2 mm
 top layer thickness 	3,5 mm	+/- 0,2 mm

Packet:	Pallet:
8 boards = 2,605 m ²	48 packets = 125,04 m ²

⁻ Up to 1,5% of the material in delivery can be shorter for 30 mm.





3. Top layer characteristic

Appearance:	Oak wood is yellowish brown colour, with clearly marked structure and characteristic for oak sapwood and beige filled knots. The oak floor characterizes with large changeability of tints. Natural wood discoloration in time period - slight changing colour under UV (sun light).	
Hardeness:	Hard wood	
Dimension stability:	Oak parquet tolerates well even significant changes of temperature and humidity within room.	
Floor heating installation:	YES	

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3.1. Characteristics of grade		
Classification according to EN 13489: Free class		
Knots	healthy, integrated ≤ 40 mm; black, unsound (filled with beige putty) ≤ 20 mm due to specific filling process, cavities in filler up to 3 mm may occour sporadically	
Sapwood	up to 20% board's width	
Surface splits, non penetrating	unacceptable	
Bark pockets	up to 3 mm width and 100 mm length - acceptable (filled); due to specific filling process, cavities in filler up to 3 mm may occour sporadically	
Lightning shake	unacceptable	
Slope of grain / curly grain	acceptable	
Heart of tree	acceptable	
Colour variation	acceptable	
Medullary rays	acceptable	
Sticker marks	unacceptable	
Biodegradation	unacceptable	
According to EN 13489, 3%	of the strips in a batch may be from other classes	
4. Product characte	ristic	
Lipping (between elements) [mm]	≤ 0,2	
Deviation of rectangularity (on the item width) [mm]	≤ 0,29	
Crosswise warping (across the item) [mm]	≤ 0,29	
Spring (along the element) [mm]	≤ 2,2	
Moisture content [%]	7 +/- 2	
4.1. Finishing surface		
Slipperiness	USRV 78	
4.2. Physical and chemical properties		
Reaction to fire	$D_{\rm fl}-s1$	
Emission of formaldehyde	E1	
Content of pentachlorophenol	NPD	
Thermal conductivity	0,12 W/mK	
Biological durability	class 1	
5. Product marking	: CE, FSC	

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